



This project shall be erected per the AISC code of Standard Practice specifically paragraph 7.12 as follows:  
 Normal erection of operations include the correction of minor misfits by moderate amounts of reaming, chipping, welding, or cutting, and the drawing of elements into line through the use of drift pins. Errors which can not be corrected by the foregoing means or which require major changes in member configuration are to be reported to the owner and fabricator by the erector, or enable whoever is responsible either to correct the error or to approve the most efficient and economic method of correction to be used by others.  
 NO BACK CHARGES WILL BE ACCEPTED UNLESS APPROVED IN WRITING BY THIS OFFICE.

**NOTE:**  
 Installers to take all necessary steps and precautions to insure that all equipment components are properly lubricated, aligned, trained, lightened and installed properly prior to start up of equipment.  
 © Copyright Wolf Material Handling Systems 2011. All rights reserved.  
 This print and all information thereon is the property of Wolf Material Handling Systems, and must be kept confidential and not made public or copied unless so authorized by them and is subject to return upon demand.

FABRICATION TOLERANCES UNLESS NOTED	
FRACTIONS ±1/16"	2
DECIMAL ±0.01"	1
ANGULAR ±1/2°	0
NO.	DATE

  

NO.	DATE	REVISION
2	08/20/12	GENERAL REVISIONS
1	04/06/12	GENERAL REVISIONS
0	08/02/11	ISSUED FOR CONSTRUCTION

# Wolf

**Material Handling Systems**  
 19096 INDUSTRIAL BOULEVARD, ELK RIVER, MN 55330  
 (763) 576-9040 FAX: (763) 576-9070

<b>CUSTOMER:</b>	GAINESVILLE RENEWABLE ENERGY CENTER GAINESVILLE, FL		
<b>USER:</b>	GAINESVILLE RENEWABLE ENERGY CENTER GAINESVILLE, FL		
<b>DESCRIPTION:</b>	100 MW BIOMASS FACILITY PROCESS AND INSTRUMENTATION DIAGRAM		

<b>DESIGNED BY:</b> JAY HOUGHTON	<b>DATE:</b> 03/31/11	<b>SCALE:</b> NONE
<b>DRAWN BY:</b> TOM BERNING	<b>DATE:</b> 05/05/11	<b>PROPOSAL NO.:</b>
<b>CHECKED BY:</b> JAY HOUGHTON	<b>DATE:</b> 06/06/11	<b>JOB NO.:</b> 11-017
<b>APPROVED BY:</b> ARLIN WOLF	<b>DWG NO.:</b> 017-00-E3	<b>REV.:</b> 2